SUPER LED
PRODUCT FEATURES

Our LED is integrated with driver IC and wide application
Increases safety by better device reliability and visibility
Save energy and maintenance cost
Create more than one billion colors
Entire cabinet comply with IP65
Replace LED and display LED

APPLICATION

Architectural lighting
Landscape lighting
Signage
LED displayer

PRODUCT SPECIFICATIONS

<table>
<thead>
<tr>
<th>Model number</th>
<th>Color</th>
<th>Millicandela</th>
<th>refresh rate</th>
<th>Applied voltage</th>
<th>Power consumption</th>
<th>View angle</th>
<th>weight (g)</th>
<th>Dimensions (mm) L x W x D</th>
<th>Operating temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>SUPER LED APA-102C</td>
<td>Pearl Color 16777216</td>
<td>R 300-330 mcd G 420-460 mcd B 160-180 mcd</td>
<td>400 cycle 5VDC</td>
<td>0.2W (MAX:1W)</td>
<td>H:160</td>
<td>0.1</td>
<td>5x5x1.4</td>
<td>-40°C-70°C</td>
<td></td>
</tr>
</tbody>
</table>

PHYSICAL DIMENSIONS

DI : Data input
Cl : Clock input
DO : Data output
CO : Clock output
GND : -
VCC : +5V

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E-mail:apanecon@ms17.hinet.net
Global bit: 5-bit (32 level) brightness setting, while controlling R, G, B three-color constant current output value, if set the Global bit for the 10000 (16/31) is the output current is half again the original PWM settings.

<table>
<thead>
<tr>
<th>DATA</th>
<th>Driving Current</th>
</tr>
</thead>
<tbody>
<tr>
<td>MSB</td>
<td>LSB</td>
</tr>
<tr>
<td>00000</td>
<td>0/31</td>
</tr>
<tr>
<td>00001</td>
<td>1/31</td>
</tr>
<tr>
<td>00010</td>
<td>2/31</td>
</tr>
<tr>
<td>...</td>
<td>...</td>
</tr>
<tr>
<td>11110</td>
<td>30/31</td>
</tr>
<tr>
<td>11111</td>
<td>31/31 (max)</td>
</tr>
</tbody>
</table>

PWM input and output signals Relations

2). The number of pixels per second sent to CKI frequency (FCKI) minus the Start Frame bit divided by the number 40 the number of LED Frame bit 32, if CKI frequency (FCKI) to 512KHz, the pixel number (512000–40)/32=15998, if the 50 second update Views can be connected in series LED number 15998/50=319. To increase the number of cascaded IC CKI frequency to be increased.

(3). POLAR to empty, R, G, B for the negative output; POLAR access VSS, R, G, B is positive output.

(4). VEN: Self-detection
Data Field to the middle of 3bit were B, G, R in the MSB of the opposite phase, otherwise regarded as invalid data. VEN close to empty when the self-detection: when VEN VSS then activated self-detection.

(5). CSEL to empty when the CKO and CKI RP:CSEL connected with VSS when the CKO compared with CKI.
RELIABILITY PLAN:

* The reliability of products shall be satisfied with items listed below.
  Confidence Level:  90 %,   LTPD: 10 %

<table>
<thead>
<tr>
<th>No</th>
<th>Test Item</th>
<th>Description &amp; Condition</th>
<th>Sample size</th>
<th>Ac/Re</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Solderability</td>
<td>$T_{sld} = 235 \pm 5^\circ C$, 10sec,</td>
<td>1 time</td>
<td>22</td>
</tr>
<tr>
<td>2</td>
<td>Low / High Temperature Storage</td>
<td>$T_a = -40^\circ C / T_a = 100^\circ C$</td>
<td>1000 hrs</td>
<td>22</td>
</tr>
<tr>
<td>3</td>
<td>ESD HMB Contact Discharge Air Discharge</td>
<td>$V=2000V : t_r=10ns$</td>
<td>45 times</td>
<td>3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>$V=+2K, -2KV : t_r=1ns$</td>
<td>10 times</td>
<td>3</td>
</tr>
<tr>
<td>4</td>
<td>Temperature Cycle</td>
<td>$-40^\circ C \sim 25^\circ C \sim 100^\circ C \sim 25^\circ C$ 30min 5min 30min 5min</td>
<td>300 cycles</td>
<td>22</td>
</tr>
</tbody>
</table>

CAUTIONS:

(1) Storage

- Before opening the package:
  The LEDs should be kept at 30°C or less and 30%RH~85%RH. The LEDs should be used within a year. When storing the LEDs, moisture proof packaging with desiccant (Silica gel) is recommended.

- After opening the package:
  The LEDs should be kept at 30°C or less and 30%RH~70%RH. The LEDs should be soldered within 168 hours (7days) after opening the package. If unused LEDs remain, they should be stored in moisture proof packages, such as sealed containers with packages of moisture desiccant (Silica gel), or reseal the moisture proof bag again.
  If the moisture desiccant (Silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.
  Baking treatment: 24 hours at 60°C on tap and reel, 7 hours at 125°C have no reel & tap.
  Please avoid conditions which may cause the LED to corrode, tarnish or discolor. This corrosion or discoloration might lower solderability or might effect on optical characteristics. Please avoid rapid transitions in ambient temperature, especially in high humidity environments where condensation can occur.

- Moisture Proof package
  When moisture is absorbed into the SMT package it may vaporize and expand during soldering. There is a possibility that this can cause exfoliation of the contacts and damage to the optical characteristics of the LEDs. For this reason, the moisture proof package is used to keep moisture to a minimum in the package. A package of a moisture desiccant (silica gel) is inserted into the moisture proof bag. The silica gel changes its color from blue to pink as it absorbs moisture.
(2) Static Electricity
- Static electricity or surge voltage damages the LEDs. It is recommended that a wrist band or an anti-electrostatic glove and shoe be used when handling the LEDs.
- All devices, equipment and machinery must be properly grounded. It is recommended that measures be taken against surge voltage to the equipment that mounts the LEDs.
- When inspecting the final products in which LEDs were assembled, it is recommended to check whether the assembled LEDs are damaged by static electricity or not. It is easy to find static-damaged LEDs by a light-on test or a V<sub>f</sub> test at a lower current (below 1 mA).
- Damaged LEDs will show some unusual characteristics such as the leak current remarkably increases, the forward voltage becomes lower, or the LEDs do not light at the low current. (Criteria : V<sub>f</sub> ≥ 2.0V at I<sub>f</sub>=0.5mA.)

(3) Heat Generation
- Please consider the heat generation of the LED when making the system design that it’s very important. The coefficient of temperature increase per input electric power is effected by the thermal resistance of the circuit board and density of LED placement on the board, and other components. It is necessary to avoid intense heat generation and operate within the maximum ratings given in this specification.
- The operating current should be decided after considering the ambient maximum temperature of LEDs.

(4) Others
- Care must be taken to ensure that the reverse voltage will not exceed the absolute maximum rating when using the LEDs with matrix drive.
- The LED light output is strong enough to injure human eyes. Precautions must be taken to prevent looking directly for more than a few seconds. Flashing lights have been known to cause discomfort in people; you can prevent this by taking precautions during use. Also, people should be cautious when using equipment that has had LEDs incorporated into it.

SOLDERING CONDITIONS:
(1) Recommended Re-flow profile
SUPER LED
Outline Drawing

Pin Assignment

<table>
<thead>
<tr>
<th>Pin No.</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Data In</td>
</tr>
<tr>
<td>2</td>
<td>Clock In</td>
</tr>
<tr>
<td>3</td>
<td>VSS</td>
</tr>
<tr>
<td>4</td>
<td>Data Out</td>
</tr>
<tr>
<td>5</td>
<td>Clock Out</td>
</tr>
<tr>
<td>6</td>
<td>VDD</td>
</tr>
</tbody>
</table>

⑥ N/A if floating GND & heat dissipation if soldered.

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REEL PACKAGE:

TRAILER
40pcs
Empty components

COMPONENT
1000pcs
Mounted with Components

LEADER
40pcs
Empty components

Pull Direction:

Note:
1. Unit: mm
2. 1,000 pcs / reel

Super Led APA-102C
SHIPPING PACKAGE:

- Anti-Moisture foil bag
- Moisture absorbent agent

APA
QTY: 5000PCS
DATE: 2012/06/01

APA
QTY: 50000PCS
DATE: 2012/06/01

APA ELECTRONIC CO., LTD.
TEL: 886-2-2240-9871
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Note:
1. 1000 pcs (max.) / reel
2. 5 reels / box
3. 10 box / carton

Super Led APA-102C